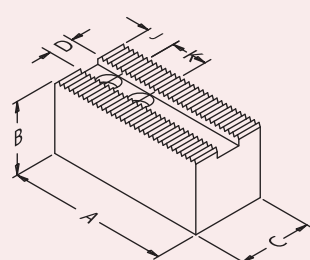


Serrated Soft Top Jaws

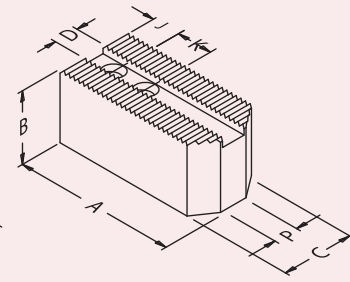
60° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: **AS** - STEEL **AA** - ALUMINIUM



TYPE: **BS** - STEEL

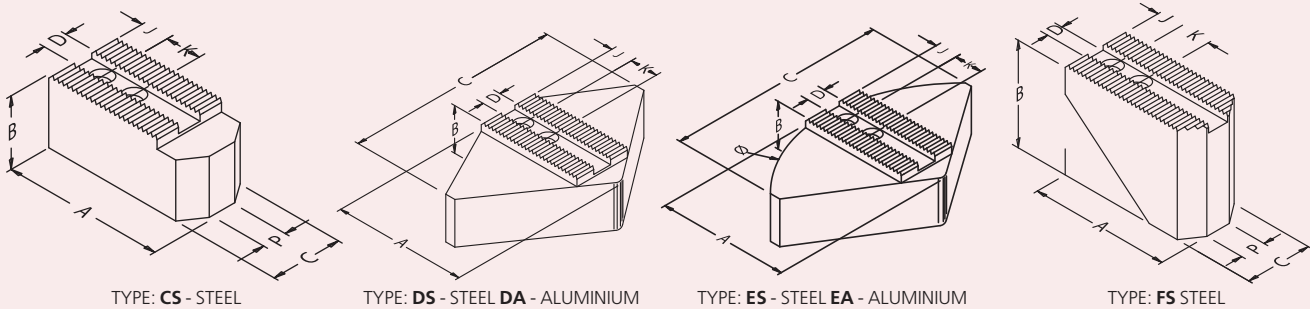
Chuck Ø 110mm - 210mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BO 04	BS	48	25	20	8	15+8 M6	4	1.5mm x 60°	0.5
BR 04	BS	45	25	25	10	14+13 M8	4	1.5mm x 60°	0.3
BB 04	BS	45	40	25	10	14+13 M8	4		0.5
BR 05	BS	55	25	25	10	14+13 M8	4		0.6
BB 05	BS	55	40	25	10	14+13 M8	4		1.0
DK 05	AS	55	50	25	10	14+13 M8			1.1
BH 05	AS	55	60	25	10	14+13 M8			1.4
HN 12	DA	50	50	100	10	14+13 M8			3.5
BO 05	BS	57	35	25	10	18+10 M8	4	1.5mm x 60°	0.9
DJ 05	AS	57	50	25	10	18+10 M8			1.3
CK 05	BS	62	25	25	10	19+8 M8	4	1.5mm x 60°	0.9
DU 05	AS	48	25	25	11	16+9.5 M8		1.5mm x 60°	0.7
CK 06	CS	80	35	30	11	25+14 M8	8	1.5mm x 60°	1.4
BX 12	BS	60	35	30	12	16+15 M10	8	1.5mm x 60°	1.2
BX 13	AS	52	25	25	12	14+8 M8		1.5mm x 60°	0.8
BX 17	AS	70	30	30	12	17+11 M10		1.5mm x 60°	1.1
BO 06	AS	72	35	30	12	20+15 M10		1.5mm x 60°	1.3
AA 06	AA	72	38	32	12	20+15 M10			0.7
BA 06	BS	72	30	30	12	20+15 M10	5		1.0
BQ 06	AS	72	30	30	12	20+15 M10			1.1
BB 06	AS	72	40	30	12	20+15 M10			1.5
BC 06	AS	72	50	30	12	20+15 M10			1.8
DJ 06	AS	72	60	30	12	20+15 M10			2.2
AB 06	AA	72	76	32	12	20+15 M10			1.4
PT 06	BS	82	30	30	12	20+15 M10	5		1.3
CN 16	DS	60	60	120	12	20+15 M10			9.0
HN 16	DA	64	64	120	12	20+15 M10			3.2
HN 17	DA	64	100	120	12	20+15 M10			5.0
SG 06	ES	76	76	Ø169	12	20+20 M10			13.0
AG 06	EA	76	76	Ø169	12	20+20 M10			6.0
BD 06	FS	72	60	30	12	20+15 M10	5		1.8

THAME WORKHOLDING

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IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



AUTOSTRONG	HARDINGE (SURE GRIP)	HOWA	KITAGAWA	LEADER	MATSUMOTO (MMK)
N204;N205;NT205	4" SURE-GRIP 5" SURE-GRIP	HO1MA4 HO24M5	B04; HOB-4 B204; N-04; BT204; AS04 B205; BT205; AS110 HJA-4; HL04; NT04		H-4-21; Z-4-21 Z-5-34 PC-5-34
			HOB-5; B-05		
		HO1MA5	HJA-5; N-05; NT05		HXA5-6-34 HHXA5-6 ZA5-6-40
		HO27M4 HO27M5			HA5-6; HH-6; HX-6; HJ-6; H-6; STC-6 ZA-5-6
N206;V206;NT206 NB206	6" SURE-GRIP	HO7MA6; HO15MA6 HO22M6; HO24M6 HO27M6; HO37M6 HO47M6; HO23M8 H3KT6	HJA5-6; HOS-6; N-06 HOB-6; AS-165; B206 B-160; HO-06; B-06; NL06 BB-06; BT206; HOH-160 HOH-206; HOH-06; B-07 N-160; B-106; BL206 BB206; BS306; BLT206; NLT06; DL06; ML06; HW08; BT-06	LC165 KHF 165	PC-6-46

THAME WORKHOLDING

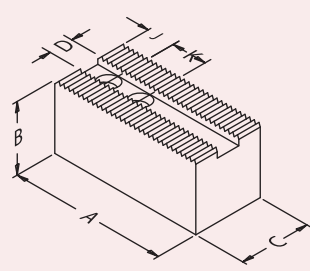
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Serrated Soft Top Jaws

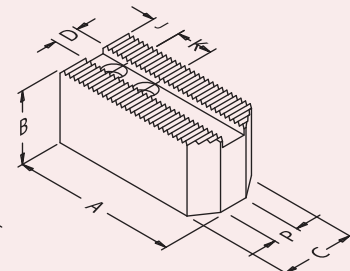
60° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Aluminium: HE30TF
- Black Finish
- Natural Finish



TYPE: AS - STEEL AA - ALUMINIUM



TYPE: BS - STEEL

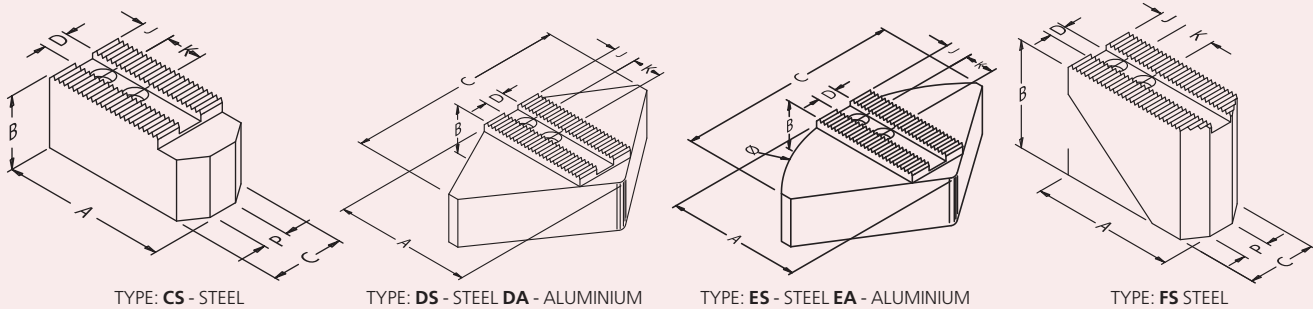
Chuck Ø 110mm - 210mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BO 04	BS	48	25	20	8	15+8 M6	4	1.5mm x 60°	0.5
BR 04	BS	45	25	25	10	14+13 M8	4	1.5mm x 60°	0.3
BB 04	BS	45	40	25	10	14+13 M8	4		0.5
BR 05	BS	55	25	25	10	14+13 M8	4		0.6
BB 05	BS	55	40	25	10	14+13 M8	4		1.0
DK 05	AS	55	50	25	10	14+13 M8			1.1
BH 05	AS	55	60	25	10	14+13 M8			1.4
HN 12	DA	50	50	100	10	14+13 M8			3.5
BO 05	BS	57	35	25	10	18+10 M8	4	1.5mm x 60°	0.9
DJ 05	AS	57	50	25	10	18+10 M8			1.3
CK 05	BS	62	25	25	10	19+8 M8	4	1.5mm x 60°	0.9
DU 05	AS	48	25	25	11	16+9.5 M8		1.5mm x 60°	0.7
CK 06	CS	80	35	30	11	25+14 M8	8	1.5mm x 60°	1.4
BX 12	BS	60	35	30	12	16+15 M10	8	1.5mm x 60°	1.2
BX 13	AS	52	25	25	12	14+8 M8		1.5mm x 60°	0.8
BX 17	AS	70	30	30	12	17+11 M10		1.5mm x 60°	1.1
BO 06	AS	72	35	30	12	20+15 M10		1.5mm x 60°	1.3
AA 06	AA	72	38	32	12	20+15 M10			0.7
BA 06	BS	72	30	30	12	20+15 M10	5		1.0
BQ 06	AS	72	30	30	12	20+15 M10			1.1
BB 06	AS	72	40	30	12	20+15 M10			1.5
BC 06	AS	72	50	30	12	20+15 M10			1.8
DJ 06	AS	72	60	30	12	20+15 M10			2.2
AB 06	AA	72	76	32	12	20+15 M10			1.4
PT 06	BS	82	30	30	12	20+15 M10	5		1.3
CN 16	DS	60	60	120	12	20+15 M10			9.0
HN 16	DA	64	64	120	12	20+15 M10			3.2
HN 17	DA	64	100	120	12	20+15 M10			5.0
SG 06	ES	76	76	Ø169	12	20+20 M10			13.0
AG 06	EA	76	76	Ø169	12	20+20 M10			6.0
BD 06	FS	72	60	30	12	20+15 M10	5		1.8

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IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



PRATT BURNERD	RÖHM	SAMCHULLY (POWER GRIP)	SEOAM (ACE)	SCHUNK	SMW-AUTOBLOK	TONFOU
		HCH-04				
	KFD-HE 130; KFN 105	HC-04 HS-04 HS-05	CAS-4; CAH-5			TF3B-04; TF38-05
		HCH-05	CAS-5			
		HC-05				
					AN-M 125; AL-M 125; PB-M 130; PB1-M 130; BH-M 130; BB-M 140	
125 INTERNATIONAL 150 KING BORE						
165 INTERNATIONAL 170 KING BORE						
165 CONSTANT GRIP 170 INTERNATIONAL 165 HIGH SPEED Q C	KFD-HE 170	HCH-06; HC06 HS-06 HH206 MH206	CAH-6; CAS-6 CGH-6	ROTA NCD 165-185; ROTA NCK 165 ROTA NC/NCF 165; HSL 165; ROTA NCK plus 165; ROTA NC plus 185; ROTA NCF 185	AL-M 165; AN-M 165; BB-M 175; BH-M 165; BH-M FC 165; HB-M 165 HFKN-M 165; PB-M 165; PBI-M 165; AP-M 170; NT-M 170; RC-M165	TF3B-06; TF3X-6 VA-206; VT-206

THAME WORKHOLDING

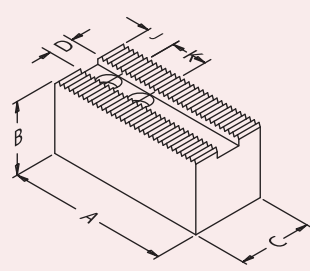
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Serrated Soft Top Jaws

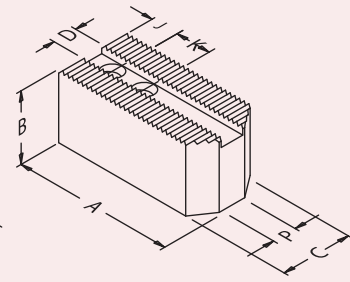
60° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: **AS** - STEEL **AA** - ALUMINIUM



TYPE: **BS** - STEEL

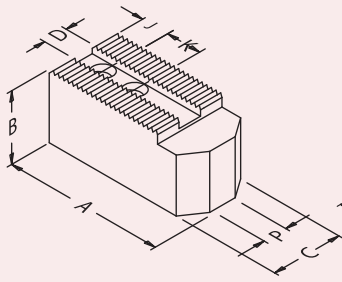
Chuck Ø 210mm - 265mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BQ 08	AS	90	35	35	14	25+20 M12		1.5mm x 60°	2.2
BO 08	AS	95	40	35	14	25+25 M12			2.7
AA 08	AA	95	44	32	14	25+25 M12			1.1
BA 08	BS	95	35	35	14	25+25 M12	5		2.4
BB 08	AS	95	50	35	14	25+25 M12			3.4
BC 08	AS	95	60	35	14	25+25 M12			4.0
DJ 08	AS	95	80	35	14	25+25 M12			5.4
AB 08	AA	95	76	32	14	25+25 M12			1.9
AC 08	AA	95	102	32	14	25+25 M12			2.5
CK 08	CS	85	40	35	14	25+20 M12	15		2.2
CK 09	CS	95	40	35	14	25+20 M12	15		2.7
PT 08	BS	102	40	35	14	25+20 M12	5		2.9
CN 20	DS	89	64	150	14	25+15 M12			14.0
HN 20	DA	76	64	150	14	25+15 M12			5.0
HN 21	DA	76	100	150	14	25+15 M12			7.8
SG 08	ES	99	76	Ø210	14	25+25 M12			20.0
AG 08	EA	99	76	Ø210	14	25+25 M12		9.8	
DU 08	AS	85	40	40	16	25+20 M12		1.5mm x 60°	2.8
DU 09	AS	85	60	40	16	25+20 M12			4.0
BO 10	AS	110	40	40	16	30+30 M12		1.5mm x 60°	3.4
AA 10	AA	110	51	38	16	30+30 M12			1.7
BA 10	BS	110	40	40	16	30+30 M12	5		3.1
BR 10	AS	110	60	40	16	30+30 M12			4.5
DJ 10	AS	110	80	40	16	30+30 M12			6.5
BD 10	AS	110	100	40	16	30+30 M12			8.5
AB10	AA	110	76	38	16	30+30 M12			2.5
AC 10	AA	110	102	38	16	30+30 M12			3.3
PT 10	BS	125	40	40	16	30+30 M12	5		4.5
DK 10	AS	90	60	40	16	30+21 M12			4.2
DK 11	CS	110	60	40	16	30+21 M12	10		5.2
CN 25	DS	102	64	170	16	30+20 M12			20.0
HN 25	DA	102	64	170	16	30+20 M12			7.0
HN 26	DA	102	100	170	16	30+20 M12			10.9
SG 10	ES	122	76	Ø254	16	30+27 M12			29.0
AG 10	EA	122	76	Ø254	16	30+27 M12			13.0

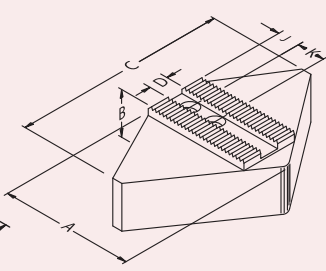
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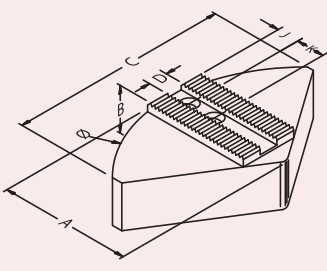
IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: **CS** - STEEL



TYPE: **DS** - STEEL **DA** - ALUMINIUM



TYPE: **ES** - STEEL **EA** - ALUMINIUM

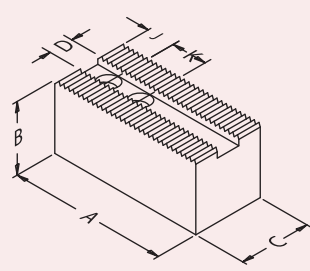
AUTOSTRONG	HARDINGE (SURE GRIP)	HOWA	KITAGAWA	LEADER	MATSUMOTO (MMK)
N208;V208;HT208; NB208	8" SURE-GRIP	HO7MA8; HO15M8	B208; B-08; HOB-8 N-200; HOH-200; N-08 HOH-8; AS-210; NL08; HOS-8; BT208; HJA6-8 HOH-208; HO-8; HOH108; B-108; BB08; BL208 BB208; HG715-210 BS308; BLT208; ML08; NLT08; DL08; UVE160K BT-08	LC210 KHF 210	HA6-8; HX-8; H-8; HH-8; HJ-8; HHJ-8; STC-8; ZA6-8-52; ZA6-8-66 PC-8-52
		HO27M8; HO47M8; HO24M8; HO22M8; HO37M8; HO7MA10; HO23M10; HO15M10			
N210;V210;NT210 NB210	10" SURE-GRIP	H3KT10	B250; B-10; HOH-250 HOH-10K; B210; HOB-10 AS-250; N-250; N-10 HJA6-10; HJ8-10; HOS-10 HO-10; NL-10; BT210 B-110; UVE-K200; HOH110 UVE-200K; HOH-210; BL210; HG730-254; B210X BB210; BS310; BLT210; BT210; NLT10; UVE250K; BT-10	LC250 KHF 250	HA6-10; HA8-10; ZA6-10-75; H-10; HX-10; HHL-10; HH-10; HHJ-10; HJ-10; HA8-11; STC-10 PC-10-78

Serrated Soft Top Jaws

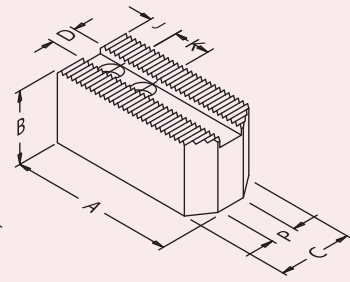
60° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: AS- STEEL AA - ALUMINIUM



TYPE: BS - STEEL

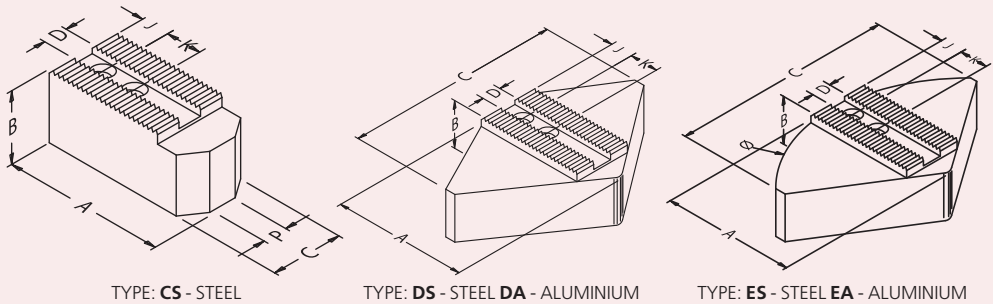
Chuck Ø 210mm - 265mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BQ 08	AS	90	35	35	14	25+20 M12		1.5mm x 60°	2.2
BO 08	AS	95	40	35	14	25+25 M12			2.7
AA 08	AA	95	44	32	14	25+25 M12			1.1
BA 08	BS	95	35	35	14	25+25 M12	5		2.4
BB 08	AS	95	50	35	14	25+25 M12			3.4
BC 08	AS	95	60	35	14	25+25 M12			4.0
DJ 08	AS	95	80	35	14	25+25 M12			5.4
AB 08	AA	95	76	32	14	25+25 M12			1.9
AC 08	AA	95	102	32	14	25+25 M12			2.5
CK 08	CS	85	40	35	14	25+20 M12	15		2.2
CK 09	CS	95	40	35	14	25+20 M12	15	2.7	
PT 08	BS	102	40	35	14	25+20 M12	5	2.9	
CN 20	DS	89	64	150	14	25+15 M12		14.0	
HN 20	DA	76	64	150	14	25+15 M12		5.0	
HN 21	DA	76	100	150	14	25+15 M12		7.8	
SG 08	ES	99	76	Ø210	14	25+25 M12		20.0	
AG 08	EA	99	76	Ø210	14	25+25 M12		9.8	
DU 08	AS	85	40	40	16	25+20 M12		1.5mm x 60°	2.8
DU 09	AS	85	60	40	16	25+20 M12			4.0
BO 10	AS	110	40	40	16	30+30 M12		1.5mm x 60°	3.4
AA 10	AA	110	51	38	16	30+30 M12			1.7
BA 10	BS	110	40	40	16	30+30 M12	5		3.1
BR 10	AS	110	60	40	16	30+30 M12			4.5
DJ 10	AS	110	80	40	16	30+30 M12			6.5
BD 10	AS	110	100	40	16	30+30 M12			8.5
AB10	AA	110	76	38	16	30+30 M12			2.5
AC 10	AA	110	102	38	16	30+30 M12			3.3
PT 10	BS	125	40	40	16	30+30 M12	5		4.5
DK 10	AS	90	60	40	16	30+21 M12			4.2
DK 11	CS	110	60	40	16	30+21 M12	10	5.2	
CN 25	DS	102	64	170	16	30+20 M12		20.0	
HN 25	DA	102	64	170	16	30+20 M12		7.0	
HN 26	DA	102	100	170	16	30+20 M12		10.9	
SG 10	ES	122	76	Ø254	16	30+27 M12		29.0	
AG 10	EA	122	76	Ø254	16	30+27 M12		13.0	

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IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



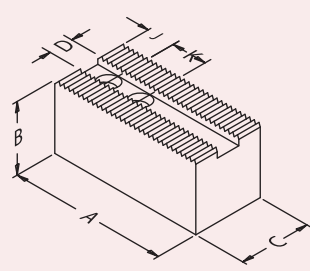
PRATT BURNERD	RÖHM	SAMCHULLY (POWER GRIP)	SEOAM (ACE)	SCHUNK	SMW-AUTOBLOK	TONFOU
210 INTERNATIONAL 210 HIGH SPEED Q C	KFD-HE 210	HCH-08; HC-08; HS-08 HH208 MH-208	CAH-8; CAS-8 CGH-8	ROTA NCD 210; ROTA NCK 210; ROTA NC/NCF 210; HSL 210; ROTA NCK plus 210; ROTA NC plus 215; ROTA NCF plus 215	AL-M 210; AN-M 210; BB-M 210; BH-M 210; BH-M FC 210; HB-M 210 HFKN-M 210; PB-M 210; PBI-M 210; AP-M 215; APL-M 215; NT-M 215 RC-M210	TF3B-08; TF3X-8 V-208; VA-208 VT-208
254 CONSTANT GRIP 254 HIGH SPEED Q C 265 INTERNATIONAL	KFD-HE 254	HCH-10; HC-10; HS-10; HH210 MH-210	CAH-10; CAS-10; CGH-10;	ROTA NCD 250; ROTA NCK 250; ROTA NC/NCF 250; HSL 250; ROTA NCK plus 250; ROTA NC plus 260; ROTA NCF plus 260	AL-M 250; AN-M 250; BB-M 250; BH-M 250; BH-M FC 250; HB-M 250; HFKN-M 260; PB-M 250; PBI-M 250; AP-M 260; APL-M 260; NT-M 260 RC-M250	TF3B-10; TF3X-10 V-210; VA-210; VT-210

Serrated Soft Top Jaws

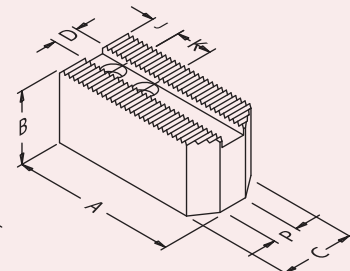
60° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: **AS**- STEEL **AA** - ALUMINIUM



TYPE: **BS** - STEEL

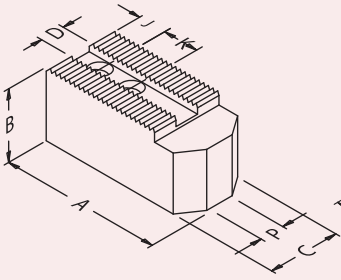
Chuck Ø 265mm - 450mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
DU 10	AS	105	40	40	18	30+24 M14		1.5mm x 60°	4.4
DU 11	AS	105	60	40	18	30+24 M14			6.6
BO 12	AS	130	50	50	18	30+40 M14	10	1.5mm x 60°	6.8
AA 12	AA	130	51	51	18	30+40 M14			2.7
DJ 12	AS	130	80	50	18	30+40 M14			10.9
AB 12	AA	130	76	51	18	30+40 M14			4.1
DJ 14	AS	130	100	50	18	30+40 M14			13.6
AC 12	AA	130	102	51	18	30+40 M14			5.4
PT 12	BS	145	50	50	18	30+40 M14			7.3
CN 32	DS	132	76	240	18	30+30 M14			28.0
HN 32	DA	132	76	240	18	30+30 M14			10.0
HN 30	DA	132	100	240	18	30+30 M14			13.2
SG 12	ES	146	76	Ø304	18	30+34 M14	41.0		
AG 12	EA	146	76	Ø304	18	30+34 M14	15.0		
BR 13	AS	130	50	50	21	30+40 M16	10	1.5mm x 60°	6.5
AA 13	AA	130	51	51	21	30+40M16			2.5
DJ 13	AS	130	80	50	21	30+40M16			10.4
BD 13	AS	130	100	50	21	30+40 M16			13.0
AB 13	AA	130	76	51	21	30+40 M16			4.0
AC 13	AA	130	102	51	21	30+40 M16			5.2
PT 13	BS	145	50	50	21	30+40 M16			7.3
CN 33	DS	132	76	240	21	30+30 M16			28.0
HN 33	DA	132	76	240	21	30+30 M16			10.0
HN 34	DA	132	100	240	21	30+30 M16			13.2
SG 13	ES	147	76	Ø304	21	30+34 M16	41.0		
AG 13	EA	147	76	Ø304	21	30+34 M16	15.0		
DU 12	AS	111	60	50	21	35+25 M16		1.5mm x 60°	7.1

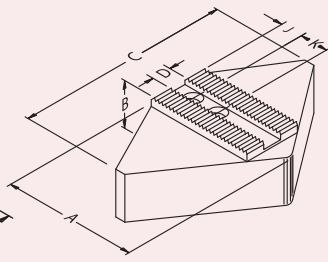
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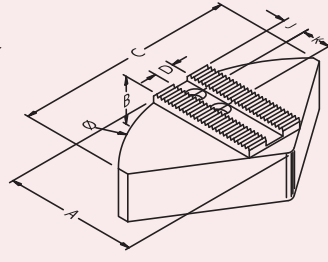
IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: **CS** - STEEL



TYPE: **DS** - STEEL **DA** - ALUMINIUM



TYPE: **ES** - STEEL **EA** - ALUMINIUM

AUTOSTRONG	HARDINGE (SURE GRIP)	HOWA	KITAGAWA	LEADER	MATSUMOTO (MMK)
		H022M10; H037M10; H024M10; H027M10 H047M10; H07MA12 H023M12; H015M12			
V212			B300; B-12; HOH-300; HOH-12K; N-300; N-12; HOB-12; HJA6-12; NL-12 HLA6-12; HLA8-15; HLA6-15; NLT12 UVE315K		HA8-12; HX-12; H-12; SH-12; HH-12; HHL-12; HJ-12; HHJ-12; ZA8-12-78; ZA8-12-85 PC-12-93
N212; NT212; NB212	12" SURE-GRIP	H3KT12	B212; BT212; BL212 BB212; BLT212	LC315 KHF 315	
		H027M12; H037M12			

THAME WORKHOLDING

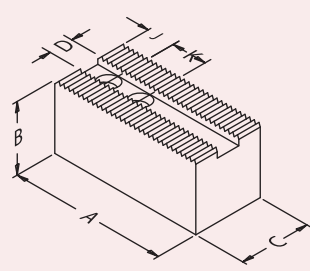
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Serrated Soft Top Jaws

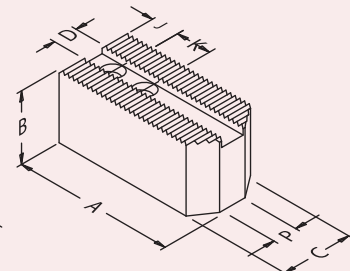
60° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: **AS**- STEEL **AA** - ALUMINIUM



TYPE: **BS** - STEEL

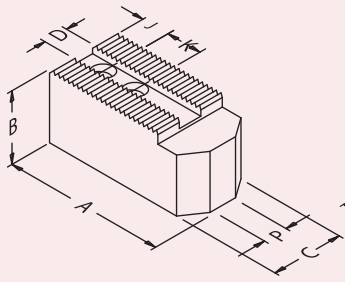
Chuck Ø 265mm - 450mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
DU 10	AS	105	40	40	18	30+24 M14		1.5mm x 60°	4.4
DU 11	AS	105	60	40	18	30+24 M14			6.6
BO 12	AS	130	50	50	18	30+40 M14	10	1.5mm x 60°	6.8
AA 12	AA	130	51	51	18	30+40 M14			2.7
DJ 12	AS	130	80	50	18	30+40 M14			10.9
AB 12	AA	130	76	51	18	30+40 M14			4.1
DJ 14	AS	130	100	50	18	30+40 M14			13.6
AC 12	AA	130	102	51	18	30+40 M14			5.4
PT 12	BS	145	50	50	18	30+40 M14			7.3
CN 32	DS	132	76	240	18	30+30 M14			28.0
HN 32	DA	132	76	240	18	30+30 M14			10.0
HN 30	DA	132	100	240	18	30+30 M14			13.2
SG 12	ES	146	76	Ø304	18	30+34 M14	41.0		
AG 12	EA	146	76	Ø304	18	30+34 M14	15.0		
BR 13	AS	130	50	50	21	30+40 M16	10	1.5mm x 60°	6.5
AA 13	AA	130	51	51	21	30+40M16			2.5
DJ 13	AS	130	80	50	21	30+40M16			10.4
BD 13	AS	130	100	50	21	30+40 M16			13.0
AB 13	AA	130	76	51	21	30+40 M16			4.0
AC 13	AA	130	102	51	21	30+40 M16			5.2
PT 13	BS	145	50	50	21	30+40 M16			7.3
CN 33	DS	132	76	240	21	30+30 M16			28.0
HN 33	DA	132	76	240	21	30+30 M16			10.0
HN 34	DA	132	100	240	21	30+30 M16			13.2
SG 13	ES	147	76	Ø304	21	30+34 M16	41.0		
AG 13	EA	147	76	Ø304	21	30+34 M16	15.0		
DU 12	AS	111	60	50	21	35+25 M16		1.5mm x 60°	7.1

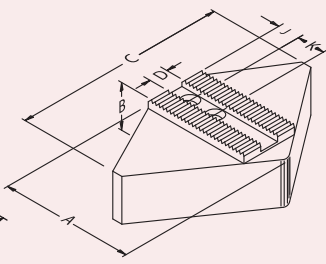
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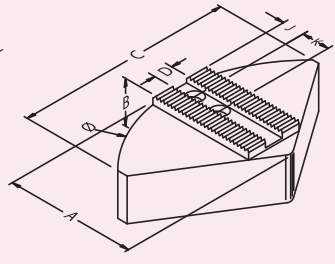
IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: **CS** - STEEL



TYPE: **DS** - STEEL **DA** - ALUMINIUM



TYPE: **ES** - STEEL **EA** - ALUMINIUM

PRATT BURNERD	RÖHM	SAMCHULLY (POWER GRIP)	SEOAM (ACE)	SCHUNK	SMW-AUTOBLOK	TONFOU
305 CONSTANT GRIP 305 HIGH SPEED Q C		HC-12;HCH-12		ROTA NC/NCF 315; HSL 315		V-212;VA-212; VT-212
	KFD-HE 315	HS-12; HH212 MH-212	CAH-12	ROTA NCD 315; ROTA NCK 315; HSL 315; ROTA NCK plus 315; ROTA NC plus 315; ROTA NCF plus 315	AL-M 315; AN-M 315; BB-M 305; BB-M 315; BH-M 315; BHM-FC 315; GH-M 400; HB-M 305; HB-M 315; HFKN-M 315; PB-M 315; PBI-M 315; RC-M 305; RC-M 315; RC-M 400; AP-M 315; AP/NT-M315 APL-M315	TF3B-12

Serrated Soft Top Jaws

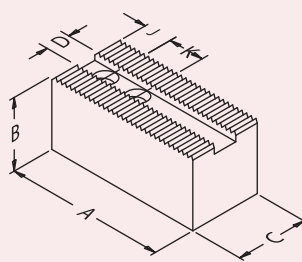
60° SERRATIONS

Material:

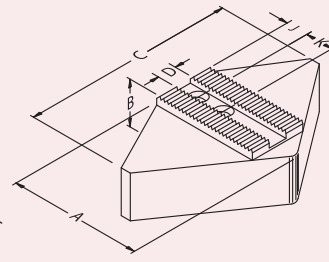
- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish

Chuck Ø 450mm - 800mm

IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: **AS**-STEEL



TYPE: **DS** - STEEL **DA** - ALUMINIUM

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BO 15	AS	165	80	60	22	43+37 M20		1.5mm x 60°	15.2
BC 15	AS	165	100	60	22	43+37 M20			19.0
DJ 15	AS	165	125	60	22	43+37 M20			24.0
BE 15	AS	145	100	100	22	43+37 M20			28.0
BF 15	AS	205	80	60	22	43+37 M20			35.0
CN 38	DS	152	76	280	22	43+37 M20			48.0
HN 38	DA	152	76	280	22	43+37 M20			16.0
HN 39	DA	152	100	280	22	43+37 M20			21.1
BR 15	AS	135	60	50	25.5	43+26 M20		1.5mm x 60°	8.2
BR 16	AS	135	100	50	25.5	43+26 M20			15.5
BO 16	AS	156	80	60	22	60+36 M20		1.5mm x 60°	14.5
CK 15	AS	150	80	60	22	50+30 M20		3mm x 60°	13.8
BO 18	AS	180	80	60	25	60+40 M20		3mm x 60°	16.5
BC 18	AS	180	100	60	25	60+40 M20			20.6
DJ 18	AS	180	125	60	25	60+40 M20			26.5
BE 18	AS	160	100	100	25	60+40 M20			31.0
BO 24	AS	210	102	76	25	80+40 M20		3mm x 60°	32.3

AUTOSTRONG	HARDINGE (SURE GRIP)	HOWA	KITAGAWA	LEADER	MATSUMOTO (MMK)
N215;NT215			B380; B-15; HOH-380; HOB-15; HOH-15K; B-450; B-18; HOB-18		PC-15-120
V215;V218			B215; N15; N18 B218; BB218		
			HJ-380; HJA-18; HLA-18; HJA-8-21; UVE400K		
					HA11-15; HHL-15; H-15; HH-15; HA11-18; H-18; HH-18; ZA8-15-120
V221;V224			HJ-450; HJ18; B-350; B-21; HJ-530; HJ-21; HOB-21; N-21; B-600; B-24; HJ-610; HJ24; N24; HOB24; UVE-LB500/630		
			HOB24; HJA24; HJ24; UVE-LB800		

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Serrated Soft Top Jaws

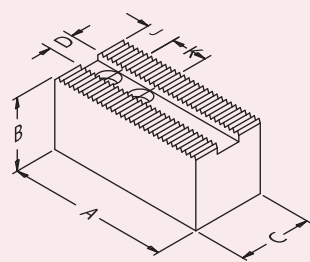
60° SERRATIONS

Material:

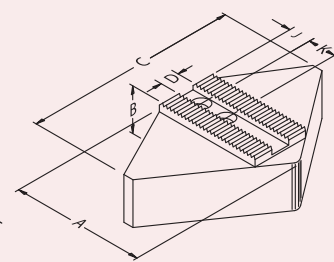
- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish

Chuck Ø 450mm - 800mm

IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: AS-STEEL



TYPE: DS - STEEL DA - ALUMINIUM

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BO 15	AS	165	80	60	22	43+37 M20		1.5mm x 60°	15.2
BC 15	AS	165	100	60	22	43+37 M20			19.0
DJ 15	AS	165	125	60	22	43+37 M20			24.0
BE 15	AS	145	100	100	22	43+37 M20			28.0
BF 15	AS	205	80	60	22	43+37 M20			35.0
CN 38	DS	152	76	280	22	43+37 M20			48.0
HN 38	DA	152	76	280	22	43+37 M20			16.0
HN 39	DA	152	100	280	22	43+37 M20			21.1
BR 15	AS	135	60	50	25.5	43+26 M20		1.5mm x 60°	8.2
BR 16	AS	135	100	50	25.5	43+26 M20			15.5
BO 16	AS	156	80	60	22	60+36 M20		1.5mm x 60°	14.5
CK 15	AS	150	80	60	22	50+30 M20		3mm x 60°	13.8
BO 18	AS	180	80	60	25	60+40 M20		3mm x 60°	16.5
BC 18	AS	180	100	60	25	60+40 M20			20.6
DJ 18	AS	180	125	60	25	60+40 M20			26.5
BE 18	AS	160	100	100	25	60+40 M20			31.0
BO 24	AS	210	102	76	25	80+40 M20		3mm x 60°	32.3
BO 32	AS	210	102	76	25.5	80+40 M20		3mm x 60°	32.3

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PRATT BURNERD	RÖHM	SAMCHULLY (POWER GRIP)	SEOAM (ACE)	SCHUNK	SMW-AUTOBLOK	TONFOU
380 INTERNATIONAL 380 HIGH SPEED Q C		HCH-15;HCH-18	CAH-15; CAH-18;	ROTA NC/NCF 400; HSL 400	BB-M-400 (with single T-nuts)	TF3B-15
		HC-15;HS-15; HC-18				V215;VA-215 VT-215
460 CONSTANT GRIP 500 CONSTANT GRIP 610 CONSTANT GRIP 460 HIGH SPEED Q C 500 HIGH SPEED Q C 610 HIGH SPEED Q C		HC-21; HC-24; HCH-21; HCH-24	CAH-21			
		HCH-32				

Diamond/Segment Jaws



- Can be turned or bored to clamp entire circumference of workpiece
- Choice of steel or aluminium types
- Diamond Jaws have greater flexibility than segment jaws, can be reversed
- Aluminium jaws – less weight for higher spindle speeds
- Helps stop distortion of thin walled components
- Can be machined to suit irregular parts

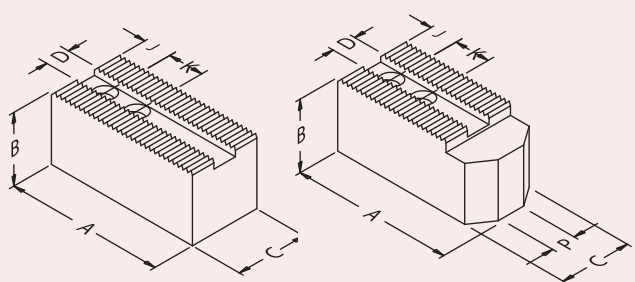
Distortion problems can be solved by using Diamond/Segment Jaws

Serrated Soft Top Jaws

60° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish



To suit • Howa HO1MA Chucks (3mm Serrations)

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set
BP 06	AS	72	35	30	12	20+15 M10	3mm x 60°	1.4
BP 08	AS	95	40	35	14	25+25 M12	3mm x 60°	2.6
BP 10	AS	110	40	40	16	30+30 M12	3mm x 60°	3.4
BP 12	AS	130	50	50	18	30+40 M14	3mm x 60°	6.8

To suit • Gamet • Nikko • Röhm Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
DL 10	AS	50	30	20	10	15+9 M8		1.5mm x 60°	0.6
DL 16	AS	67	40	30	11	20+17 M8		1.5mm x 60°	1.6
BT 06	CS	77	35	25		20+9 M8	7		1.1
DL 22	AS	89	60	30	14	26+18 M10		1.5mm x 60°	3.1
BT 08	CS	102	40	30		22+10 M10	10		2.4
DL 28	AS	89	60	40	20	26+18 M12		1.5mm x 60°	4.1
BT 10	CS	117	50	40		30+13 M12	10		4.9
BT 11	CS	130	50	40		30+13 M12	10		5.4
DL 35	AS	120	80	50	21	28+25 M16		1.5mm x 60°	9.4
BT 14	CS	170	60	50		40+22 M16	18		10.0

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