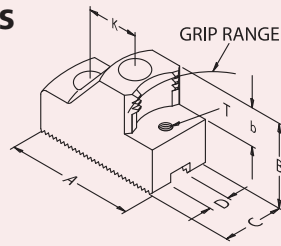


# Adjustagrip Hard Top Jaws

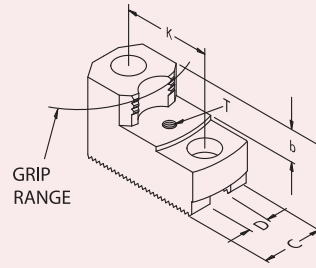
To suit Power Chucks  
90° SERRATIONS

Material:

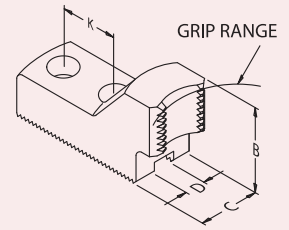
- Steel: 590M17



EXTERNAL GRIP



INTERNAL GRIP



BAR GRIPPING

Serrated Hard Top Jaws

## To suit • SMW-Autoblok Chucks Series BH-D

CHUCK Ø	TYPE	EXTERNAL GRIP RANGES	EXTERNAL GRIP JAW PART No	INTERNAL GRIP RANGES	INTERNAL GRIP JAW PART No	B	C	D	K	b	T	SERRATION
210	BH-D 210	25 - 56	KJ 20 (Bar Jaw)	58 - 102 89 - 134 120 - 165	JB 06 JB 09 JB 12	49	40	17	22	20	M6	1/16" x 90°
		34 - 70	IB 04									
		55 - 97	IB 05									
		82 - 126	IB 08									
		111 - 156	IB 11									
140 - 185	IB 14											
250	BH-D 250	30 - 70	KJ 26 (Bar Jaw)	81 - 114 114 - 166 165 - 217	JC 08 JC 10 JC 15	49	50	21	25	25	M8	1/16" x 90°
		45 - 94	IC 05									
		89 - 139	IC 08									
		138 - 189	IC 13									
188 - 241	IC 18											
315	BH-D 315	67 - 110	KJ 32 (Bar Jaw)	89 - 172 144 - 226 194 - 277	JC 08 JC 10 JC 15	49	50	21	25	25	M8	1/16" x 90°
		50 - 118	IC 04									
		117 - 198	IC 08									
		167 - 250	IC 13									
		218 - 301	IC 18									

## To suit • SMW-Autoblok Chucks Series BB-D

CHUCK Ø	TYPE	EXTERNAL GRIP RANGES	EXTERNAL GRIP JAW PART No	INTERNAL GRIP RANGES	INTERNAL GRIP JAW PART No	B	C	D	K	b	T	SERRATION
210	BB-D 210	19 - 53	KJ20 (Bar Jaw)	72 - 105 104 - 137 135 - 168	JB 06 JB 09 JB 12	49	40	17	22	20	M6	1/16" x 90°
		41 - 73	IB04									
		68 - 100	IB05									
		96 - 129	IB08									
		125 - 158	IB11									
155 - 188	IB14											
250	BB-D 250	23 - 69	KJ26 (Bar Jaw)	81 - 113 124 - 167 175 - 218	JC 08 JC 10 JC 15	49	50	21	25	25	M8	1/16" x 90°
		54 - 98	IC05									
		98 - 140	IC08									
		147 - 190	IC13									
198 - 242	IC18											
315	BB-D 315	41 - 110	KJ32 (Bar Jaw)	119 - 173 173 - 225 224 - 276	JC 08 JC 10 JC 15	49	50	21	25	25	M8	1/16" x 90°
		66 - 117	IC04									
		100 - 152	IC05									
		146 - 197	IC08									
		196 - 249	IC13									
248 - 300	IC18											

Adjustagrip Jaws are available on request in special sizes or to suit other chuck types.

### THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England  
Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699  
E-mail: sales@thameworkholding.com Web: www.thameworkholding.com