

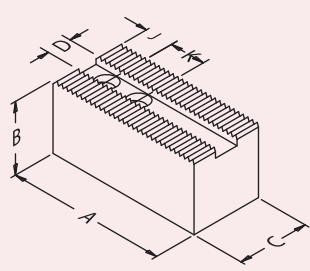
Serrated Soft Top Jaws

90° SERRATIONS

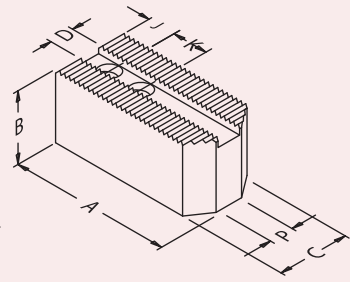
Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish

Chuck Ø 125mm - 250mm



TYPE: **AS**-STEEL **AA** - ALUMINIUM



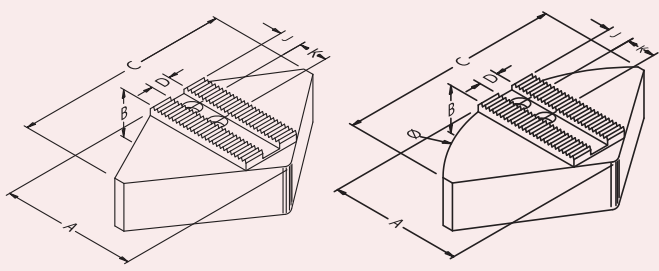
TYPE: **BS** - STEEL

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BV 13	AS	52	25	25	12	14+8 M8		1/16" x 90°	1.0
RD 13	AS	55	40	30	12	16+10 M8		1/16" x 90°	1.2
CL 12	AS	60	30	30		16+15 M8			1.0
BV 16	AS	72	40	30	12	20+10 M10		1/16" x 90°	1.4
CL 17	AS	80	40	30	14	20+19 M10		1/16" x 90°	2.2
BM 16	AS	65	40	40	17	22+15 M12	20	1/16" x 90°	1.3
BN 70	AS	70	60	40		22+15 M12			2.7
BN 75	BS	80	40	40		22+15 M12			2.5
RD 16A	AA	70	60	40		22+15 M12			1.1
CM 16	DS	60	60	120		22+15 M12			9.0
HL 16	DA	64	64	120		22+15 M12			3.2
CM 20	DS	89	64	150		22+15 M12			14.0
HL 20	DA	77	64	150		22+15 M12			5.0
BN 77	ES	80	80	Ø169		22+21.5 M12			13.0
BN 76	EA	80	80	Ø169		22+21.5 M12			6.0
BL 20	AS	64	40	40	17	25.4+13 M12	20	1/16" x 90°	1.6
BL 25	AS	80	50	40		25.4+13 M12			2.8
BN 80	AS	90	40	40		22+15 M12			2.8
BN 85	BS	90	40	40		22+15 M12			2.7
BN 90	AS	90	60	40		22+15 M12			3.7
RD 20A	AA	90	60	40		22+25 M12			1.5
CM 25	DS	102	64	170		22+20 M12			20.0
HL 25	DA	102	64	170		22+20 M12			7.0
BN 87	ES	95	76	Ø210		22+25 M12			21.0
BN 89	EA	99	76	Ø210		22+25 M12			7.0

THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
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 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: **DS** - STEEL **DA** - ALUMINIUM

TYPE: **ES** - STEEL **EA** - ALUMINIUM

AUTOBLOK & SMW - AUTOBLOK	BERG	FORKARDT	GAMET
IN-D 125; AN-D 125; AL-D-125; GHDN 125 PB-D 130; PBI-D 130; BH-D 130; HB-D 130	KF 130	KTH 130; KTH 140	
IDN 170, HDB 170; IDL 170; HDN 170; GHDN 165; GHD-FC 165; AN-D 165; AL-D 165 HFKN-D 165; HYDN--S 180; PB-D 165 PBI-D 165; BB-D 175; BHD-FC 165; HB-D 165			MAC 165/170 DE 170 GA 160/170
AL-D 210; AN-D 210; BB-D 210; BH-D 210 BH-D FC 210; CD 200; GHD-FC 210 GHDN 210; HB-210; HDB 220; HDL 200 IDN 200; IDN 220; IDL 200; HDN 200; HDN 220; HDN 250S; PB-D 210; PBI-D 210 RC-D 210;	KF160; HES160; KHFF 200 KF 200; HES 200; HESF 160 HESF 200;	KGH 160/175/200; KGHF 160/175/200 KG200; KL160; KLNC 200; KP 200 KS 160/200/250; KSF 175/200 KSH 160/200; KSHF 200; KSPS 160/200 KTG 160/200; KTGF 200 KTH 160/ 175/ 200; KTN 160/200 NH 160/175/200; NHF 160/175/200 QLC 160/175/200; QLC-KS 200; QLC-LS 160/200; QLC-AG 200; QLK 160 QLK 175/200; QLK-KS 200; UVE 160/200	MAC 200; MAC 220 DE 210; GA 210
AL-D 210; AN-D 210; BB-D 210; BH-D 210 BH-D FC 210; CD 200; GHD-FC 210 GHDN 210; HB-210; HDB 220; HDL 200 IDN 200; IDN 220; IDL 200; HDN 200; HDN 220; HDN 250S; PB-D 210; PBI-D 210 RC-D 210;	KF 200; HES 200; KHFF 200 HESF 200	KG 200; KGH 200; KGHF 200; KLNC 200 KP 200; KS 200/250; KSF 200; KSH 200 KSHF 200/250; KSPS 200; KT 200 KTG 200; KTGF 200; KTH 200; KTN 200 NH 200; NHF 200; QLC 200; QLC-KS 200/250; QLC-AG 200 QLC-LS 160/200; QLK 200; QLK-KS 200/250; UVE 200/250 NHF 250/290 (INDEX)	MAC 200; MAC 220 DE 210; GA 210

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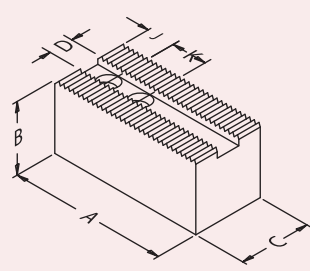
Serrated Soft Top Jaws

90° SERRATIONS

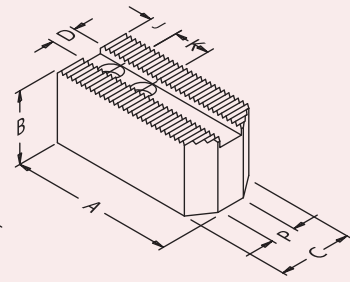
Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish

Chuck Ø 125mm - 265mm



TYPE: **AS** - STEEL **AA** - ALUMINIUM



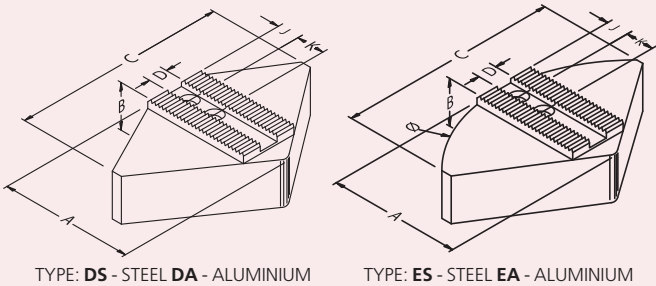
TYPE: **BS** - STEEL

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BV 13	AS	52	25	25	12	14+8 M8		1/16" x 90°	1.0
RD 13	AS	55	40	30	12	16+10 M8		1/16" x 90°	1.2
CL 12	AS	60	30	30		16+15 M8			1.0
BV 16	AS	72	40	30	12	20+10 M10		1/16" x 90°	1.4
CL 17	AS	80	40	30	14	20+19 M10		1/16" x 90°	2.2
BM 16	AS	65	40	40	17	22+15 M12	20	1/16" x 90°	1.3
BN 70	AS	70	60	40		22+15 M12			2.7
BN 75	BS	80	40	40		22+15 M12			2.5
RD 16A	AA	70	60	40		22+15 M12			1.1
CM 16	DS	60	60	120		22+15 M12			9.0
HL 16	DA	64	64	120		22+15 M12			3.2
CM 20	DS	89	64	150		22+15 M12			14.0
HL 20	DA	77	64	150		22+15 M12			5.0
BN 77	ES	80	80	Ø169		22+21.5 M12			13.0
BN 76	EA	80	80	Ø169		22+21.5 M12			6.0
BL 20	AS	64	40	40	17	25.4+13 M12	20	1/16" x 90°	1.6
BL 25	AS	80	50	40		25.4+13 M12			2.8
BN 80	AS	90	40	40		22+15 M12			2.8
BN 85	BS	90	40	40		22+15 M12			2.7
BN 90	AS	90	60	40		22+15 M12			3.7
RD 20A	AA	90	60	40		22+25 M12			1.5
CM 25	DS	102	64	170		22+20 M12			20.0
HL 25	DA	102	64	170		22+20 M12			7.0
BN 87	ES	95	76	Ø210		22+25 M12			21.0
BN 89	EA	99	76	Ø210		22+25 M12			7.0

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IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



PRATT BURNERD	RÖHM	SCHUNK	SMW
125 INTERNATIONAL 150 KB INTERNATIONAL			
170 KB INTERNATIONAL	KFD 130; KFD-HE 170; KFH 140 KFD-HS 160/175; LVE 125/160	HSG 160; ROTA NCD 160/165	KDV 130 KMA 140 KMAF 140
135 HYD. FRONT END 165 INTERNATIONAL 165 CONSTANT GRIP 165 HIGH SPEED QC			
			SP 160
160 INTERNATIONAL 160 HIGH SPEED QC 165 HYD. FRONT END 210 INTERNATIONAL 210 HIGH SPEED QC 210 KB INTERNATIONAL 210 KB HIGH SPEED QC 210 CONSTANT GRIP	KFD 160; KFD-AF 160; KFD-HF 160; KFD-HS 200; KFH 160; KFH-F 160; KFH-G 160; KFH-HC 160 SPD 160; SPO 160	HSL 165 ROTA NC 165 ROTA NCD 185 ROTA NCF 165 TH 165 THF 165	HKKS 160/200 KDV 160/200/250 KDBG 160/200/250 KDM 160/200 KDM-F 160/200/250 KMA 160/200/250 KMAF 160/200/250 KFV160/200 SP 200 KFMF 160/200 HFK 160/200
200 INTERNATIONAL 200 HIGH SPEED QC 210 HYD. FRONT END 250 HIGH SPEED QC 254 INTERNATIONAL 265 HIGH SPEED QC 265 KB INTERNATIONAL 265 KB HIGH SPEED QC 254 CONSTANT GRIP	KFD 200; KFD-AF 200; KFD-HE 200; KFD-HF 200 KFD-HS 250; KFH 200; KFH-F 200 KFH-G 200; KFH-NC 200 KFL 250; LVE 200; SPD 215; SPO 215	HSL 210 ROTA NC 210; ROTA NCD 210 ROTA NCF 210; ROTA NCO 210; ROTA TP 200; TH 210; THF 210 TP 200; ROTA NCK 210/250 ROTA NC plus 215; ROTA NCF plus 215	HFKS 200 KDV 200/250 KDBG 200/250 KDM 200 KDM-F 200/250 KMA 200/250 KMA-F 200/250 KFV 200 KFMF 200 HFK 200

THAME WORKHOLDING

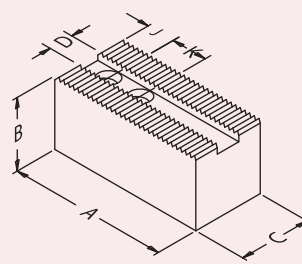
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Serrated Soft Top Jaws

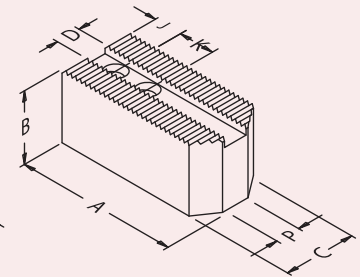
90° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: **AS**- STEEL **AA** - ALUMINIUM

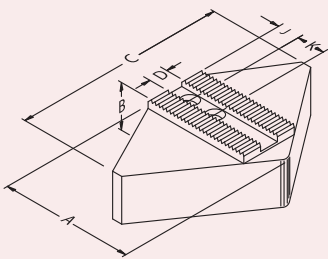


TYPE: **BS** - STEEL

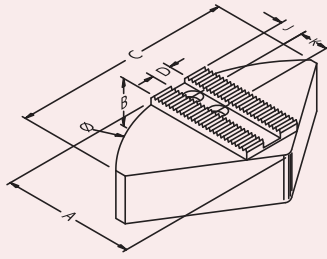
Chuck Ø 250mm - 800mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BL 32	AS	105	60	40	21	31.8+16 M16		1/16" x 90°	5.0
BM 32	AS	116	60	50		31.8+16 M16			7.6
BN 10	AS	120	50	50		28+20 M16			5.4
BN 11	BS	120	50	50		28+20 M16	24		5.3
BN 12	AS	120	80	50		28+30 M16			9.4
BN 14	AS	140	50	50		28+20 M16			6.3
BN 15	BS	140	50	50		28+20 M16	24		6.2
RD 25A	AA	120	80	50		28+30 M16			6.2
CM 26	DS	102	64	170		28+20 M16			20.0
HL 26	DA	103	64	170		28+20 M16			7.0
BN 17	ES	122	76	Ø254		28+28 M16			29.0
BN 19	EA	122	76	Ø254		28+28 M16			10.0
CM 32	DS	132	76	240		28+30 M16			28.0
HL 32	DA	132	76	240		28+30 M16			10.0
BN 13	AS	140	90	60	25.5	35+30 M20		1/16" x 90°	15.0
BM 40	AS	152	80	60	25.5	44.5+20 M20		3/32" x 90°	14.3
BN 23	AS	155	90	60		35+30 M20			17.4
RD 40A	AA	155	102	64		30+35 M20			6.5
CM 40	DS	153	76	280		35+32 M20			48.0
HL 40	DA	151	76	280		35+32 M20			16.0
BN 27	ES	178	76	Ø400		35+53 M20			64.0
BN 29	EA	178	76	Ø400		35+53 M20			21.0
BJ 50	AS	146	80	50	25.4	44.5+29 M20		3/32" x 90°	12.6
CL 50	AS	160	80	60	28	38+25 M20		3/32" x 90°	14.5

IMPORTANT: Allow for weight of Large Diamond/Segment Jaws at high R.P.M.'s as the grip loss due to the effect of centrifugal forces will be greater.



TYPE: **DS** - STEEL **DA** - ALUMINIUM



TYPE: **ES** - STEEL **EA** - ALUMINIUM

AUTOBLOK & SMW - AUTOBLOK	BERG	FORKARDT	GAMET
IDN 250; IDN 315; IDN 400; IDL 250; IDL 315 IDL 400; HDN 250; HDN 315; HDN 400 GHDN 250; GHDN 315; GHDN 400; CD 250 CD 315; GHD-FC 250; GHD-FC 305; GHD-FC 400; HDB 300; AN-D 250 AL-D 250; AN-D 315; AL-D 315; BB-D 250; BB-D 315; BH-D 250; BH-D 315 GH-D 400; HB-D 250; HB-D 315; HDB 300 HDL 250; HDL 315; HDL 400; HDN 250 HDN 315; HDN 400; HYDN-S 250; HYDN-S 315 PB-D 250; PB-D 315; PBI-D 250; PBI-D 315 RC-D 250; RC-D 305; RC-D 400	KF 250; HES 250; KHFF 250 HESF 250; KF 315; HES 315 KHFF 315; HESF 315	KG 250/315; KL 250; KLNC 250/315 KP 250/315; KS 315/400 KSH 250/315/400 KSHK 250/315/400; KSPS 250/300 KT 250/315; KTG 250/315; KTGF 250/315 KTN 250/315; NH 250/315; NHF 250/315 QLC 250/315; QLC-KS 315/400 QLC-LS 250/315; QLC-AG 250/315 QLK 250/315; QLK-KS 315/400 UVE 315; NHF 400(INDEX)	MAC 250; MAC 315 DE 250/260/320 GA 250/315
IDN 500; IDN 630; IDN 800 IDL 500; IDL 630; IDL 800 GHDN 500; GHDN 610; GHDN 640; GHDN 800 AL-D 400; AN-D 400 GH-D 500; GH-D 610; GH-D 800 IN-D 500; IN-D 630; IN-D 800 BB-N 400; BB-N 460; BB-N 500 BH-D 400; BH-D 450; BH-D 500; BH-D 630 BH-D 800; BHD-FC 500; BHD-FC 630	KF 400; KF 500; KF630 HES 400; HES 500; HES 630 KHFF 400; KFF 400; KFF 400; KFF 500; KFF 630; HESF 400; HESF 500; HESF 630	KL 300; KSHF 560 KG 400/500; KL 400/500; KLNC 400/500 KP 400/500; KS 500/630 KSH 500; KSHF 630; KSL 630 KS-PS 400; KTG 400/500/630 KTGF 400/500/630; KTN 400/500/630 NH 400/500/630; NHF 400/500/630 QLC 400; QLK 400; UVE 400/500/630/800	MAC 380 DE 400
IDN 500; IDN 630; IDN 800 (all pre 94) GHDN 500/610/640/800; HDL 500/630/800			

THAME WORKHOLDING

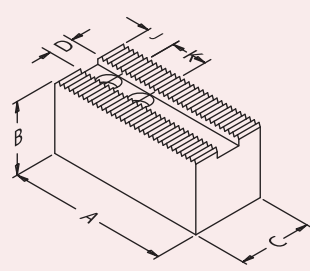
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Serrated Soft Top Jaws

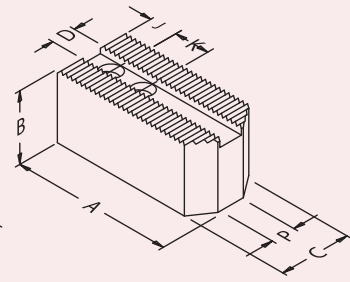
90° SERRATIONS

Material:

- Steel: 080M15 (En32) • Black Finish
- Aluminium: HE30TF • Natural Finish



TYPE: AS- STEEL AA - ALUMINIUM



TYPE: BS - STEEL

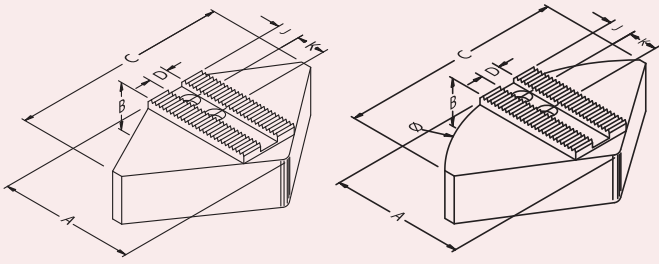
Chuck Ø 250mm - 1000mm

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set
BL 32	AS	105	60	40	21	31.8+16 M16		1/16" x 90°	5.0
BM 32	AS	116	60	50		31.8+16 M16			7.6
BN 10	AS	120	50	50		28+20 M16			5.4
BN 11	BS	120	50	50		28+20 M16	24		5.3
BN 12	AS	120	80	50		28+30 M16			9.4
BN 14	AS	140	50	50		28+20 M16			6.3
BN 15	BS	140	50	50		28+20 M16	24		6.2
RD 25A	AA	120	80	50		28+30 M16			6.2
CM 26	DS	102	64	170		28+20 M16			20.0
HL 26	DA	103	64	170		28+20 M16			7.0
BN 17	ES	122	76	Ø254		28+28 M16			29.0
BN 19	EA	122	76	Ø254		28+28 M16			10.0
CM 32	DS	132	76	240		28+30 M16			28.0
HL 32	DA	132	76	240		28+30 M16			10.0
BN 13	AS	140	90	60	25.5	35+30 M20		1/16" x 90°	15.0
BM 40	AS	152	80	60	25.5	44.5+20 M20		3/32" x 90°	14.3
BN 23	AS	155	90	60		35+30 M20			17.4
RD 40A	AA	155	100	60		30+35 M20			6.5
CM 40	DS	153	76	280		35+32 M20			48.0
HL 40	DA	151	76	280		35+32 M20			16.0
BN 27	ES	178	76	Ø400		35+53 M20			64.0
BN 29	EA	178	76	Ø400		35+53 M20			21.0
BJ 50	AS	146	80	50	25.4	44.5+29 M20			3/32" x 90°
CL 50	AS	160	80	60	28	38+25 M20		3/32" x 90°	14.5

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TYPE: **DS** - STEEL **DA** - ALUMINIUM

TYPE: **ES** - STEEL **EA** - ALUMINIUM

PRATT BURNERD	RÖHM	SCHUNK	SMW
250 INTERNATIONAL 254 HYD. FRONT END 305 HYD. FRONT END 305 INTERNATIONAL 305 HIGH SPEED QC 315 INTERNATIONAL 400 HIGH SPEED QC 305 KB INTERNATIONAL 305 KB HIGH SPEED QC 305 CONSTANT GRIP	KFD 250/315; KFD-AF 250/315 KFD-HE 254/315 KFD-HF 250/315 KFD-HS 315 KFH 250/315; KFH-F 250/315 KFH-G 250/315 KFH-NC 250/315 KFL 250/315 LVE 250/305/315 SPD 300; SPO 300	HSL 250; HSL 315; ROTA NC 250/315 ROTA NC plus 260/315; ROTA NCD 250; ROTA NCD 315 ROTA NCF 250; ROTA NCF 315 ROTA NCF plus 260/315 ROTA NCK plus 315 ROTA NCO 260/315 ROTA TP 250; ROTA TP 315 TH 250/315; THF 250/315	HFK 250/315 HFKS 250/315 KDV 315/400 KDBG 315/400 KDM 250/315/400 KDM-F 315/400 KMA 315/400 KMA-F 315
400 INTERNATIONAL 400 HYD. FRONT END 500 HYD. FRONT END	KFD 400/500/630/800 KFD-HE 400 KFD-HF 400/500/630 KFD-HS 400/500 KFH 400/500; KFH-F 400/500 KFH-G 400/500 KFH-NC 400/500 KFL 500/600 LVE 400/500/630/800/1000	HSG 400-500; HSL 400; ROTA NC 400 ROTA NC 500; ROTA NCD 400/500 ROTA NCF 400/500 ROTA NCO 400/500 TH 400; TH 500 THF 400; THF 500	HFK 400/500 HFKS 400/500 KDV 500 KDBG 500 KDM 500 KFV 400/500/630/800
380 INTERNATIONAL 380 HIGH SPEED QC			

THAME WORKHOLDING

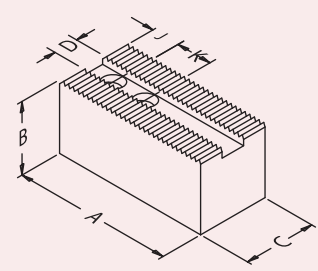
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Serrated Soft Top Jaws

90° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish



TYPE: AS - STEEL

To suit • SMW-Autoblok Large & Extra Large Open Centre Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set	SMW-AUTOBLOK
CL 12	AS	60	30	30	12	16+15	1/16" x 90°	1.0	BH-D 130 BB-D 140
CI 12	AS	60	50	30		M8		1.6	AL-D 125 AN-D 125
CH 17	AS	70	40	30	14	16.5+16	1/16" x 90°	1.3	BH-D 165; BHD-FC 175; BB-D 175
CI 17	AS	70	60	30		M10		1.9	RC-D 165 AL-D 165 AN-D 165
CH 21	AS	90	40	40	17	23+20	1/16" x 90°	2.8	BH-D 210, BHD-FC 210; BBD 210
CI 21	AS	90	60	40		M12		4.2	RC-D 210 AL-D 210 AN-D 210
CH 25	AS	110	50	50	21	30+20	1/16" x 90°	3.8	BH-D 250, BHD-FC 250; BB-D 250
CI 25	AS	110	70	50		M16		5.3	RC-D 250 AL-D 250 AN-D 250
CH 32	AS	125	50	50	21	30+20	1/16" x 90°	5.5	BH-D 315; BND-FC 315; BB-D 315
CI 32	AS	125	80	50		M16		8.8	RC-D 315 AL-D 315 AN-D 315

To suit • Berg KH, KV & KHL Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set	BERG
CS 11	AS	55	40	20	8	14+11 M8	1/16" x 90°	0.7	KH 110
CS 16	AS	70	50	25	10	20+15		1.4	KH 140-36; KH 140-45; KH 160
CS 17	AS	70	60	25		M10		1.8	KV 160; KHL 160
CS 18	AS	80	60	30	12	21+15 M12		3.6	KH 175-56; KH 200-68 KV 200; KHL 200
CS 20	AS	90	60	30	12	21+15 M12		3.8	KH 175-56; KH 200-68 KV 200; KHL 200
CS 25	AS	111	60	40	16	29+18		4.7	KH 250-91; KH 315-117
CS 26	AS	113	80	40		M16		6.2	KV 250; KV 315; KHL 250; KHL 315
CS 40	AS	150	80	50	20	38+31 M20	3/32" x 90°	8.4	KH 400; KH 500; KH 630 KV 400; KHL 400

THAME WORKHOLDING

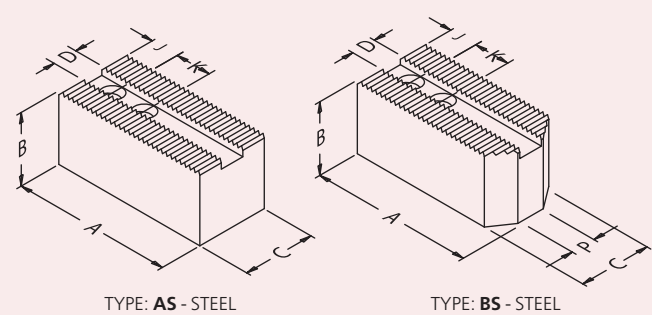
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 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

Serrated Soft Top Jaws

90° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish



To suit • Röhms KFD-HS
• Schunk HSG Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set	RÖHM	SCHUNK
BI 13	BS	53	30	25	10	12+12+9 M6	3	1/16" x 90°	0.8	KFD-HS 130 KFD-HS 140	HSG 140
BI 14	BS	53	50	25	10	12+12+9 M6	3	1/16" x 90°	1.1	KFD-HS 130 KFD-HS 140	
BI 16	AS	55	40	30	12	15+9			1.9	KFD-HS 160 KFD-HS 175	HSG 160
BI 17	AS	55	60	30		M8			2.8		
BI 20	AS	70	60	40	17	19+12 M12			3.1	KFD-HS 200	HSG 200
BI 25	AS	90	60	40	17	19+12 M12			4.2	KFD-HS 250	HSG 250
BI 32	AS	105	60	50	21	25+15 M16			6.0	KFD-HS 315	HSG 315
BI 40	AS	140	90	60	25.5	31+20 M20		3/32" x 90°	14.5	KFD-HS 400 KFD-HS 500 HSG 500	HSG 400

To suit • Pratt Burnerd Constant Grip Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set	PRATT BURNERD
BL 16	AS	50	40	30	15	20.6+11 M10	1/16" x 90°	1.0	160 TYPES 1770-/1771-/1772-
BL 20	AS	64	40	40	17	25.4+13 M12		1.6	200 TYPES 1770-/1771-/1772-
BL 25	AS	80	50	40	17	25.4+13 M12		2.8	250 TYPES 1770-/1771-/1772-
BL 32	AS	105	60	40	21	31.8+17 M16		5.0	315 TYPES 1770-/1771-/1772-
BL 40	AS	124	60	50	21	38.1+17 M16	3/32" x 90°	8.4	380 TYPES 1770-/1771-/1772-

THAME WORKHOLDING

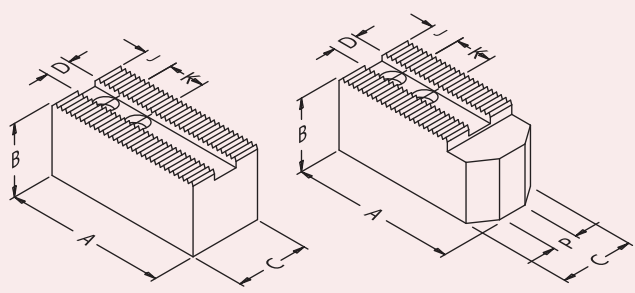
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Serrated Soft Top Jaws

90° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish



To suit • Schunk • SMW-Autoblok Pneumatic Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set	SMW-AUTOBLOK	SCHUNK
CO 13	AS	68	40	30	11	18+21 M8	1/16" x 90°	1.6	SP 125/ STP 125/ STWP 125	TP 125
CO 16	AS	88	50	30	14	25+25 M10		2.9	SP 160/ STP 160/ STWP 160	TP 160
CO 20	AS	98	50	40	17	29+25 M12		4.0	SP 200 / STP 200 / LP 205 / STWP 200	TP 200
CO 25	AS	108	70	50	21	30+28 M14		8.0	SP 250 / STP 250 / LP 250 / STWP 250 SP315/ STP315/ LP305/ STWP315	TP 250/315
CO 32	AS	120	70	50	21	30+28 M14		10.1	SP315/ STP315/ LP305/ STWP315	TP 315
CO 35	AS	132	70	50	21	30+28 M14		11.5	SP315/ STP315/ STWP315	

To suit • Gamet Power Chucks

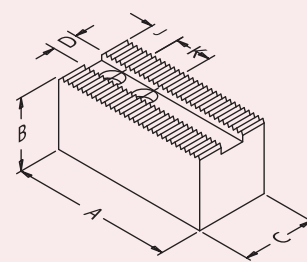
THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	P	SERRATIONS	WEIGHT Kg/Set	GAMET
BU 06	CS	77	35	25	11	20+9 M8	7	1/16" x 90°	1.1	160N / 160 MO / 160GP
BU 08	CS	102	40	30	14	22+10 M10	10		2.6	215 N / 215 MO / 215 GP
BU 11	CS	130	50	40	20	30+13 M12	10		5.4	250/280 N / 280 MO / 280 GP
BU 14	CS	170	60	50	21	40+22 M16	18		10.0	350 N / 350 MO / 350 GP

Serrated Soft Top Jaws

90° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish



TYPE: AS - STEEL

To suit • Coventry • Tudor Manual Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set	COVENTRY	TUDOR
AJ 06	AS	57	30	25	12.7	12.7+16	1/16" x 90°	0.9	6" & 7 1/2" Coventry	6 1/2" Tudor
AL 06	AS	67	50	25		5/16 BSW		1.8		
AJ 07	AS	64	30	25	14.3	17.5+21	1/16" x 90°	1.2		7 1/2" Tudor
AL 07	AS	76	50	25		3/8 BSW		2.1		
AJ 09	AS	70	40	30	15.9	15.9+21	1/16" x 90°	1.9	9" Coventry	9" Tudor
AL 09	AS	82	70	30		7/16 BSW		3.5		
AJ 12	AS	76	50	40	17.5	23+19	1/16" x 90°	2.8	12" Coventry	12" Tudor
AL 12	AS	102	80	40		1/2 BSW		5.7		
AJ 15	AS	95	60	40	20.6	30.2+25.4	1/16" x 90°	4.4	15" Coventry	15" Tudor
AL 15	AS	121	90	40		5/8 BSW		9.0		
AJ 18	AS	108	60	50	25.4	34.9+27	3/32" x 90°	7.0	18" Coventry	18" Tudor
AL 18	AS	140	90	50		3/4 BSW		12.9		
AJ 21	AS	140	80	50	25.4	41.3+43	3/32" x 90°	12.0	21" Coventry	21" Tudor
AL 21	AS	171	125	50		3/4 BSW		24.0		
AJ 25	AS	155	80	50	25.4	54+41	3/32" x 90°	14.3	25" Coventry	25" Tudor
AL 25	AS	197	125	50		3/4 BSW		33.2		

THAME WORKHOLDING

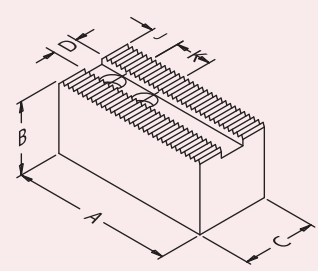
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Serrated Soft Top Jaws

90° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish



TYPE: AS - STEEL

To suit • Autoblok • Forkardt • Röhms
• Schunk • SMW 2 Jaw Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set
DS 20	AS	95	70	70	21	27+22 M16	1/16" x 90°	7.2
DS 25	AS	110	70	70	25.5	35+20 M20	1/16" x 90°	7.6
DS 32	AS	125	80	80	25.5	35+28 M20	1/16" x 90°	10.6
DS 40	AS	150	80	80	25.5	35+28 M20	1/16" x 90°	13.0

To suit • Schunk • SMW-Autoblok Big Bore Power Chucks

THAME PART No.	JAW TYPE	A	B	C	D	K&J BOLT	SERRATIONS	WEIGHT Kg/Set
CP 40	AS	155	80	60	25.5	40+35 M20	3/32" X 90°	15.0
CP 50	AS	185	80	60	25.5	40+35 M20	3/32" X 90°	18.0
CP 63	AS	240	102	76	30	64+40 M24	3/32" X 90°	35.0
CP80	AS	300	102	76	30	64+40 M24	3/32" X 90°	43.0

Serrated Soft Top Jaws

90° SERRATIONS

Material:

- Steel: 080M15 (En32)
- Black Finish

AUTOBLOK	FORKARDT	ROHM	SCHUNK	SMW
2CLD 200	2BLE 200	KFD-G-200 KFA 200	2B 200	KZF 200
2CLD 250	2BLE 250	KFD-G-250 KFA 250	2B 250	KZF 250
2CLD 315	2BLE 315	KFD-G-315 KFA315	2B 315	KZF 315
	2BLE 400 2BLE 500	KFD-G-400	2B 400	KZF 400

SMW-AUTOBLOK	SCHUNK
BB400 / BB400-ES / STP 400 / LP 380-460	ROTA EP 380 ROTA TB 400 TB 400
BB500 / BB500-ES, BB630-ES265 LP 500 / STP 500	ROTA EP 460 ROTA TB 500/ 610 ROTA TB 630-265 LH TB 500
BB630 / BB630-ES325 / STP 630 BB-N 630	ROTA NC 630 ROTA TB 630-265 LH ROTA TB 630-310 ROTA TB 630-325LH
BB800 / BB 1000 / STP 800 BB850-1000 ES BB-N 800/1000	ROTA TB800/850/1000/1200 TB 800/1000/1200

THAME WORKHOLDING

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